

FORTRESS FOLDING CARTON BOARD- POLY CTD DATA

Grade: 1510

Description: FORTRESS FCB 18PT PE1S

Nominal Basis Weight: 206 Lbs./3,000 Sq. Ft.
 336 GSM

Uncoated Basestock Grade: 1240 EVEREST FCB 18PT

Description	Uncoated	Coated
Basis Weight		
Lbs. /3000 Sq. Ft.	205.5	212.7
GSM	334.5	346.2
Caliper		
.001 inch	18.0	18.4
mm	0.457	0.467
Stiffness, Taber V-5		
MD	240.0	
CD	120.0	
Brightness, %		
CS	87.5	
UCS	83.7	
Moisture, %	5.8	
Gloss, %	55.0	
Smoothness, Sheffield Units		
CS	31.3	
UCS	205.0	
Shade, b *	0.5	
Side 1 - Resin film weight		
Lbs. /3000 Sq. Ft.	7.2	LDPE
GSM	11.7	Matte
		Non - Clay Coated Side Treated

Values are grade targets for uncoated "as made" board unless specified otherwise. Coated caliper is calculated, not an actual measurement. Values are subject to revision without notice.